

Big Kahuna Biologics formulation

Big Kahuna takes on your entire biologics formulation development process and automates it end-to-end. It'll tackle buffer prep, buffer exchange, pH checks, sample prep and analysis. Get your accelerated stability studies done with integrated sample incubation and automated freeze/thaw systems. Do it all using a single, totally configurable platform and crank through more candidates and formulations than ever.

Applications

- Rapidly characterize a wide range of biologics formulations with limited material
- Perform developability and preformulation screens
- Evaluate formulation robustness
- Easily implement DOE to find your optimal formulation
- Prepare and analyze formulations for pH, viscosity, turbidity and visible particles
- Perform automated agitation and temperature stress studies
- Manage and track formulations and analytical results to facilitate rapid scientific decisions

Key features

- Versatile liquid handling for viscous and non-viscous solutions
- Compatible with a wide range of plates and vials
- Automated plate-based buffer exchange
- Automated protein stressing heat, cool, stir and shake formulations
- On-deck visible particle, turbidity and color analysis
- High-throughput pH and viscosity measurements
- Low-bioburden enclosures with HEPA filters



Big Kahuna configured for biologics formulation



Visual inspection station



Multi-channel pH probes



Viscosity station



Example Big Kahuna for biologics formulation deck layout

- L 4-tip pH probe
- 2 Buffer exchange module
- 3 Viscosity station
- 4 Visual inspection station
- 5 Vial capping and decapping station
- 6 Vortexing station
- 7 Cooled storage bay
- 8 Heating/stirring station
- 9 Tip/rack holder
- 10 Wash station
- 11 Tip/rack holder

Available options

pH measurement

Configuration: 4-channel glass probe

Measurement time per 96-well plate: <45 minutes

Range: 0-14 pH

Resolution: 0.01 pH units Accuracy: ±0.03 pH units Precision: ±0.05 pH units

Multi-channel liquid dispenser

Liquid dispense: 6-channel variable volume dispense
Disposable tips: For no washing, no sample carry-over
Automated variable pitch: For reformatting between plates

and vials

Viscous liquid dispense

Technology: Positive Displacement Tip (PDT)

Disposable tips: $10 \mu L$ to $10,000 \mu L$ from Eppendorf and Rainin

Viscosity: 1 cP to 1,000 cP

Vial/plate gripper

Plate size: Standard microtiter

Vial size: 1-125 mL

Maximum payload: Up to 3 kg

Vortexing station Orbital: 60–3570 rpm

Maximum vortexing mass: 2268 g (5 lb/plate)

Heating/cooling/stirring station

Temperature range: -20-180 °C

Mixing: Up to 750 rpm

Mixing type: Magnetic tumble stirring

Rack/plate carousel

Additional storage for samples, solutions, buffers and tips

Plate transfer between robotic systems enabling
 full integrable as

full integration

Viscosity station

Measurement range: 1–100 cP

Accuracy: ±0.5 cP + 10% of the actual viscosity Repeatability: StDev <0.5 cP + 5% of mean

Sample volume: 100 µL

Minimum volume in well: 200 µL Temperature range: 4–40 °C Temperature accuracy: ±1 °C Measurement time: 6 min/sample Throughput: 10 samples/h

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Vial capping/de-capping station

Vial range: 2 mL to 125 mL

Visual inspection station (VIS) analyses

Includes:

Visual particle analysis

Turbidity

• Color measurement



Unchained Labs

6870 Koll Center Parkway Pleasanton, CA 94566 Phone: 1.925.587.9800 Toll-free: 1.800.815.6384 Email: info@unchainedlabs.com Vial size: 2-20 mL

Recommended sample volume: 1 mL in 2 mL serum vial

Measurement time: 2-3 min per vial

Suspended visible particle detection

Minimum particle size detected: 80 µm

Maximum solution viscosity: Dependent on vial configuration

2 mL vial: 30 cP20 mL vial: 35 cP

Particle count accuracy:

• No particles: 0 particles detected

• 1-3 particles: Detect at least 1 particle

4-9 particles: Actual particle count ±2 particles
10-25 particles: Actual particle count ±5 particles

Turbidity

Measurement range: 10-1,000 NTU

Measurement accuracy:

0-100 NTU: ≤±5 NTU>100-1,000 NTU: ≤5%

Repeatability: ≤1 NTU for 10 consecutive samples

Color measurement

Color: Correct match of Euro Pharmacopeia BY1-BY7 standards

Buffer exchange

Pressure range: Up to 60 psi

Vortexing: Up to 1000 rpm; speed and duration fully programmable

Unchained Labs Unfilter

Format: 96- and 24- well Unfilters

Volume: 450 µL (Unfilter 96); 8 mL (Unfilter 24) Filter membrane material: Regenerated cellulose (RC)

MCWO Options:

• **24-well**: 10, 30, 100 kDa

• 96-well: 3, 10, 30, 100 kDa

On-deck third-party instrument physical integration

DLS
 UV-Vis plate reader

Centrifuge
 Shaking incubator
 Freeze/thaw blocks
 Labelers

Other systems are available for on-deck integrations. Please contact Unchained Labs for a full list of systems.

Off-deck third-party instrument virtual integration

HPLC

cIEF

Other systems available for virtual integration.

Please contact Unchained Labs for a full list of systems.

Facilities requirements

Physical: $243.3 \text{ cm W} \times 152.4 \text{ cm D} \times 257.1 \text{ cm H}, 647 \text{ kg}$

Electrical:

Big Kahuna:

208-230 V ±10 %, 50-60 Hz, 16-20 A

Computer:

US: 115 V ±10 %, 60 Hz, 10 A EU: 220-230 V ±10 %, 50 Hz, 16 A

CDA or Nitrogen:

• Pressure: 0.55-0.9 Mpa (80-130 psi)

• Flow rate: 40 L/s (85 cfm) minimum

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